

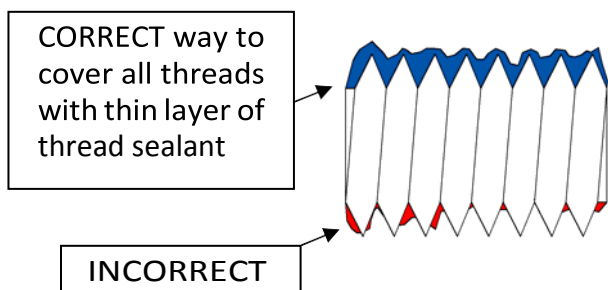
RECOMMENDED TORQUE VALUES AND TECHNIQUES

ALWAYS:

- Lubricate bolts with anti-seize compound prior to installing nuts.
- Tighten the nuts in a crisscross pattern using a calibrated torque wrench.
Tighten in 5 ft.lb. increments.

Fitting	Torque
PVC Bolted Flange	15-20ft.lbs.
CPVC Bolted Flange	15-20ft.lbs.
PP Bolted Flange	15-20ft.lbs.
Stainless Steel Bulk Head	25 ft.lbs.
B.O.S.S.® Fitting	15-20 ft. lbs.
Bellows Transition Fitting	15-20ft.lbs.
IMFO® Flange Fitting	15-20ft.lbs.
Flexible Connections	15-20 ft. lbs.
PVC Bulkhead Fitting	1/4 turn beyond hand tight (This may vary slightly)

Method for applying thread sealant to threaded fittings:



The following tightening sequence is suggested for the flange bolts.

