## F.S.2650<sup>®</sup> Manway Cover



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## F.S.2650<sup>®</sup> MANWAY COVERS:

Maximum Flow For Pneumatic-Filled Tanks.

Poly's F.S.2650<sup>®</sup> combined manway and vent allows for unsurpassed tank venting. It is capable of relieving a volume flow rate of up to 2650 ACFM. When considering 2" & 3" fill connections are the most common sizes for pneumatic-filled tanks, the F.S. 2650<sup>®</sup> supplies a Factor of Safety (FS) of 2.9 on a 2" hose to 2" inlet pipe (910 ACFM) and a FS of 2.3 on a 3" hose to 2" inlet pipe (1120 ACFM). \* Designed specifically for applications where fumes aren't a concern. F.S.2650<sup>®</sup>:

- Is a cost effective combined vent and manway.
- Effective flow rates > 8" mechanical fitting.
- Includes a PE bug screen.
- Is available for 24-inch manways.

\*calculations for volume flow rates based on independent study to identify proper venting for PE tanks found on Poly Processing's website

California 8055 S. Ash St. French Camp, CA 95231 Louisiana P.O. Box 4150 2201 Old Sterlington Rd. Monroe, LA 71203 Tel: 800.523.9871 sales@polyprocessing.com

Virginia 161 McGhee Rd. Winchester, VA 22603





F.S. 2650® Manway Cover Polyethylene Bug Screen







F.S. 2650<sup>®</sup> Manway Cover Installed

$\bigcap$	Mechanical Pump Fill	Pneumatic Fill								
	$IF \le 1,000 \text{ gallons}$	IF – Vent length $\leq$ 3'			IF – Vent length > 3' and $\leq$ 30'			IF – Scrubber or fume tight application		
~	Vent size should equal size of largest fill or discharge fitting	<ul> <li>✓ Maintain vent screen mesh size ≥ ¼" or no screen used</li> <li>✓ Emergency Pressure Relief Cover Required IF &gt; 1,000 gallons</li> </ul>			<ul> <li>3 or less 90° elbows with no other restrictions or reduction in pipe size</li> <li>Emergency Pressure Relief Cover Required IF &gt; 1,000 gallons</li> </ul>			<ul> <li>✓ Vent pipe size throughout scrubber system CANNOT be reduced!</li> <li>✓ Centerline of dispersion pipe</li> </ul>		
	discharge inting							not to be submersed > 6"		
	IF > 1,000 gallons							✓ Perforated dispersion pipe must be same diameter as vent or larger. Sum of perforations ≥ cross-sectional area of pipe		
~	Vent size should exceed the largest fill or discharge fitting by 1"	Tanker Discharge	Inlet/Fitting Size	Minimum Vent Size	Tanker Discharge	Inlet/Fitting Size	Minimum Vent Size	Tanker Discharge	Inlet/Fitting Size	Minimum Vent Size
		2"	2"	4"	2"	2"	6"	2"	2"	6"
		3"	2"	6"	3"	2"	6"	3"	2"	8"
		3"	3"	6"	3"	3"	8"	3"	3"	10"

\*Venting chart based on recommendation and criteria from Venting Design for ACFM Technical Paper » See our website for Detailed Venting Guidelines.

